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**SANS 10183-4-2:2009**

Edition 1

**EN 302-2:2004**

Edition 2

# **SOUTH AFRICAN NATIONAL STANDARD**

## **Adhesives for wood**

### **Part 4-2: Test methods — Determination of resistance to delamination**

This national standard is the identical implementation of EN 302-2:2004 and is adopted with the permission of CEN, Avenue Marnix 17, B-1000 Brussels.

## **SANS 10183-4-2:2009**

Edition 1

## **EN 302-2:2004**

Edition 2

### **Table of changes**

<b>Change No.</b>	<b>Date</b>	<b>Scope</b>

### **Acknowledgement**

The SABS Standards Division wishes to acknowledge the valuable assistance derived from publications of the European Committee for Standardization (CEN).

### **National foreword**

This South African standard was approved by National Committee SABS TC 1008, *Wood and associated products*, in accordance with procedures of the SABS Standards Division, in compliance with annex 3 of the WTO/TBT agreement.

This SANS document was published in November 2009. This SANS document supersedes SANS 10183: 2000 (edition 1.1), in part.

SANS 10183 consists of the following parts, under the general title *Adhesives for wood*:

*Part 1: Terminology and classification.*

*Part 2: Structural applications.*

*Part 3: Non-structural applications.*

*Part 4: Test methods.*

SANS 10183-4, in turn, consists of the following sections:

*Section 1: Determination of bond strength in longitudinal tensile shear strength.*

*Section 2: Determination of resistance to delamination.*

*Section 3: Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength.*

*Section 4: Determination of the effects of wood shrinkage on the shear strength.*

*Section 5: Static load test of multiple bondline specimens in compression shear.*

*Section 6: Determination of pH.*

*Section 7: Resistance to creep under static loading for structural wood laminating adhesives used under exterior exposure conditions.*

**Compliance with this document cannot confer immunity from legal obligations.**

**Reaffirmed and reprinted in February 2017.  
This document will be reviewed every five years  
and be reaffirmed, amended, revised or withdrawn.**

EUROPEAN STANDARD  
NORME EUROPÉENNE  
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**EN 302-2**

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English version

## Adhesives for load-bearing timber structures - Test methods - Part 2: Determination of resistance to delamination

Adhésifs pour structures portantes en bois - Méthodes  
d'essai - Partie 2: Détermination de la résistance au  
dé laminage

Klebstoffe für tragende Holzbauteile - Prüfverfahren - Teil 2:  
Bestimmung der Delaminierungsbeständigkeit

This European Standard was approved by CEN on 16 April 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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## Contents

	page
Foreword.....	3
1 Scope .....	4
2 Normative references .....	4
3 Principle.....	4
4 Safety .....	4
5 Apparatus .....	4
6 Method .....	5
6.1 Selection of timber.....	5
6.2 Preparation of the bonded members .....	5
6.3 Preparation of the test pieces .....	6
6.4 Test procedures .....	6
6.4.1 General.....	6
6.4.2 High temperature procedure (for type I adhesives) .....	7
6.4.3 Low temperature procedure (for type II adhesives) .....	7
6.5 Measurement and evaluation of delamination.....	8
7 Expression of results .....	9
8 Test report .....	9
8.1 The adhesive .....	9
8.2 Preparation of the test pieces and testing procedures .....	9
8.3 Test results.....	10
Bibliography .....	11

## Foreword

This document (EN 302-2:2004) has been prepared by Technical Committee CEN/TC 193 “Adhesives”, the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2005, and conflicting national standards shall be withdrawn at the latest by January 2005.

This document supersedes EN 302-2:1992.

This document is one of a series dealing with adhesives for use with timber structures, and is published in support of Eurocode No. 5 “Common unified rules for timber structures”. The series consists of a classification and performance requirements for two types of phenolic and aminoplastic adhesives for use in different climatic conditions (EN 301), four test methods (EN 302 Parts 1 to 4) used to assess the performance of adhesives after specified heat and humidity treatments, and three test methods (ENV 302-5 and EN 302 Parts 6 and 7) to characterise the working properties of the adhesive.

EN 301 and EN 302 Parts 1 to 4 and Parts 6 and 7 have the following titles.

EN 301 *Adhesives, phenolic and aminoplastic, for load-bearing timber structures — Classification and performance requirements*

EN 302 *Adhesives for load-bearing timber structures — Test methods —*

Part 1: *Determination of bond strength in longitudinal tensile shear strength*

Part 2: *Determination of resistance to delamination*

Part 3: *Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength*

Part 4: *Determination of the effects of wood shrinkage on the shear strength*

Part 6: *Determination of the conventional pressing time*

Part 7: *Determination of the conventional working life*

ENV 302-5:2001 has the title '*Adhesives for load-bearing timber structures — Test methods — Part 5: Determination of the conventional assembly time*'.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.