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SANS 1925:2008

Edition 1.1

SOUTH AFRICAN NATIONAL STANDARD

**Uniform provisions concerning the approval
for the production of retreaded pneumatic
tyres for commercial vehicles and their
trailers**

WARNING — Front-end standard.
Can only be read in conjunction
with SANS 20109.

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Table of changes

Change No.	Date	Scope
Amdt 1	2008	Amended to delete reference to South African legislation and the Rubber Manufacturer's Association in the body of the text.

Foreword

This South African standard was approved by National Committee SABS SC 31A, *Tyres, rim dimensions and repairs – Retreaded tyres and repairs*, in accordance with procedures of the SABS Standards Division, in compliance with annex 3 of the WTO/TBT agreement.

This document was published in October 2008. This document supersedes SANS 1925:2005 (edition 1).

Reference is made in 5.1 to the “relevant national legislation”. In South Africa this means the National Road Traffic Act, 1996 (Act No. 93 of 1996) (as amended from time to time). **Amdt 1**

Reference is made in 5.8 to the “relevant national authority”. In South Africa this means the Rubber Manufacturer's Association (RMA). **Amdt 1**

A vertical line in the margin shows where the text has been technically modified by amendment No. 1.

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Uniform provisions concerning the approval for the production of retreaded pneumatic tyres for commercial vehicles and their trailers

1 Scope

This standard specifies national modifications to the requirements for the production of retreaded tyres intended to be fitted on commercial vehicles and their trailers used on the road, as given in SANS 20109.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. Information on currently valid national and international standards can be obtained from the SABS Standards Division.

SANS 1036/ISO 36, *Rubber, vulcanized or thermoplastic – Determination of adhesion of textile fabric.*

SANS 20109/ECE R109, *Uniform provisions concerning the approval for the production of retreaded pneumatic tyres for commercial vehicles and their trailers.*

3 Definitions and symbols

For the purposes of this standard, the definitions and symbols given in SANS 20109 and the following apply:

3.1

belt edge looseness

looseness of the belt edges excluding a buzz out with a maximum diameter of 50 mm

NOTE See 2.9 of SANS 20109.

3.2

buzz out

buffed area resulting from rasping (buzzing out) of a spot injury during its preparation for repair

NOTE See 2.40 of SANS 20109.

3.3

salvage casings

where belt edge looseness have been trimmed back, the casing is then considered salvaged