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**SANS 1396:2019**

Edition 2.2

# **SOUTH AFRICAN NATIONAL STANDARD**

## **Wooden scaffold boards**

**WARNING**

This document references other documents normatively.

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**Table of changes**

<b>Change No.</b>	<b>Date</b>	<b>Scope</b>
Amdt 1	2008	Amended to change the designation of SABS standards to SANS standards, to update the definition of "acceptable", to remove reference to the certification mark, and to update referenced standards.
Amdt 2	2019	Amended to move the requirements for grading from the introduction to the body of the text, and to update the table on permissible defects, other than decay, insect damage, cross-fracture, mechanical damage, knots and knot holes.

**Foreword**

This South African standard was prepared by National Committee SABS/TC 1008, *Wood and associated products*, in accordance with procedures of the South African Bureau of Standards, in compliance with annex 3 of the WTO/TBT agreement.

This document was approved for publication in June 2019.

This document supersedes SANS 1396:2008 (edition 1.1).

A vertical line in the margin shows where the text has been technically modified by amendment No. 2.

Annexes A, B and C form an integral part of this standard. Annex D is for information only.

**Compliance with this document cannot confer immunity from legal obligations.**

**Introduction**

The main purpose of grading timber is to establish and maintain an acceptable uniformity in the products of different mills, so that a given grade will represent the same quality and be usable for the same purpose, regardless of the nature of the raw materials from which it was derived or the mill by which it was produced. Grading therefore provides both manufacturers and users with known values on which to base contracts. **Amdt 2**

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