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**SANS 1535:2018**

Edition 3

# **SOUTH AFRICAN NATIONAL STANDARD**

## **Steel tanks for the underground storage of hydrocarbons and oxygenated solvents**

**WARNING**

**This document references other documents normatively.**

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1 Dr Lategan Road Groenkloof ☒ Private Bag X191 Pretoria 0001  
Tel: +27 12 428 7911 Fax: +27 12 344 1568

[www.sabs.co.za](http://www.sabs.co.za)

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**Table of changes**

<b>Change No.</b>	<b>Date</b>	<b>Scope</b>

**Foreword**

This South African standard was prepared by National Committee SABS/TC 280, *The petroleum industry – Equipment and systems*, in accordance with procedures of the South African Bureau of Standards, in compliance with annex 3 of the WTO/TBT agreement.

This document was approved for publication in May 2018.

This document supersedes SANS 1535:2005 (edition 2.3).

Reference is made in 6.2.3 to the "minimum required qualification". In South Africa this means a qualification of the South African Qualification and Certification Committee (SAQCC – Radiographics) (level 2), or the American Society for Non-Destructive Testing (ASNT)/TC/1A.

Annex A forms an integral part of this document. Annex B is for information only.

**Compliance with this document cannot confer immunity from legal obligations.**

**Introduction**

This standard is for use by manufacturers of steel tanks intended for the underground storage of hydrocarbons and oxygenated solvents.

## Contents

	Page
Foreword	
Introduction	
<b>1</b> Scope .....	3
<b>2</b> Normative references .....	3
<b>3</b> Terms and definitions .....	4
<b>4</b> General requirements and control.....	6
<b>4.1</b> Welding procedures and welder approval .....	6
<b>4.2</b> Design parameters .....	6
<b>4.3</b> Materials and components .....	6
<b>5</b> Manufacture and construction .....	7
<b>5.1</b> Capacities and dimensions .....	7
<b>5.2</b> Tank ends .....	7
<b>5.3</b> Tank barrel .....	8
<b>5.4</b> Manhole .....	8
<b>5.5</b> Lifting lugs .....	10
<b>5.6</b> Tanks with compartments .....	10
<b>5.7</b> Quality of welds .....	11
<b>5.8</b> Cleaning .....	11
<b>6</b> Inspection and testing of tank before the application of corrosion protective coating.....	11
<b>6.1</b> Visual inspection .....	11
<b>6.2</b> Radiographic testing .....	11
<b>6.3</b> Leak testing .....	11
<b>7</b> Identification .....	11
<b>8</b> Corrosion protection .....	12
<b>8.1</b> General requirements .....	12
<b>8.2</b> Minimum requirements for mechanical properties of coatings .....	13
<b>9</b> Calibration .....	13
<b>10</b> Storage, transportation and responsibility .....	13
<b>10.1</b> Completed tanks .....	13
<b>10.2</b> Openings .....	13
<b>10.3</b> Transportation and handling .....	13
<b>10.4</b> Storage .....	13
<b>11</b> Records .....	13
<b>12</b> Installation .....	13
<b>Annex A</b> (normative) Notes to purchasers .....	14
<b>Annex B</b> (informative) Quality verification of steel tanks .....	15
<b>Bibliography</b> .....	16