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SANS 10183-4-1:2009

Edition 1

EN 302-1:2004

Edition 2

SOUTH AFRICAN NATIONAL STANDARD

Adhesives for wood

Part 4-1: Test methods — Determination of bond strength in longitudinal tensile shear strength

This national standard is the identical implementation of EN 302-1:2004 and is adopted with the permission of CEN, Avenue Marnix 17, B-1000 Brussels.

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Edition 1

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Edition 2

Table of changes

Change No.	Date	Scope

Acknowledgement

The SABS Standards Division wishes to acknowledge the valuable assistance derived from publications of the European Committee for Standardization (CEN).

National foreword

This South African standard was approved by National Committee SABS TC 1008, *Wood and associated products*, in accordance with procedures of the SABS Standards Division, in compliance with annex 3 of the WTO/TBT agreement.

This SANS document was published in November 2009. This SANS document supersedes SANS 10183:2000 (edition 1.1), in part.

SANS 10183 consists of the following parts, under the general title *Adhesives for wood*:

Part 1: Terminology and classification.

Part 2: Structural applications.

Part 3: Non-structural applications.

Part 4: Test methods.

SANS 10183-4, in turn, consists of the following sections:

Section 1: Determination of bond strength in longitudinal tensile shear strength.

Section 2: Determination of resistance to delamination.

Section 3: Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength.

Section 4: Determination of the effects of wood shrinkage on the shear strength.

Section 5: Static load test of multiple bondline specimens in compression shear.

Section 6: Determination of pH.

Section 7: Resistance to creep under static loading for structural wood laminating adhesives used under exterior exposure conditions.

Compliance with this document cannot confer immunity from legal obligations.

**Reaffirmed and reprinted in February 2017.
This document will be reviewed every five years
and be reaffirmed, amended, revised or withdrawn.**

EUROPEAN STANDARD

EN 302-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2004

ICS 83.180

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English version

Adhesives for load-bearing timber structures - Test methods - Part 1: Determination of bond strength in longitudinal tensile shear strength

Adhésifs pour structures portantes en bois - Méthodes
d'essai - Partie 1: Détermination de la résistance du joint au
cisaillement en traction longitudinale

Klebstoffe für tragende Holzbauteile - Prüfverfahren - Teil 1:
Bestimmung der Längszugscherfestigkeit

This European Standard was approved by CEN on 16 April 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 302-1:2004) has been prepared by Technical Committee CEN/TC 193 "Adhesives", the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2005, and conflicting national standards shall be withdrawn at the latest by January 2005.

This document supersedes EN 302-1:1992.

EN 301 and EN 302 Parts 1 to 4 and Parts 6 and 7 have the following titles.

EN 301 *Adhesives, phenolic and aminoplastic, for load-bearing timber structures — Classification and performance requirements*

EN 302 *Adhesives for load-bearing timber structures — Test methods —*

Part 1: *Determination of bond strength in longitudinal tensile shear strength*

Part 2: *Determination of resistance to delamination (Laboratory method)*

Part 3: *Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength*

Part 4: *Determination of the effects of wood shrinkage on the shear strength*

Part 6: *Determination of the conventional pressing time*

Part 7: *Determination of the conventional working life*

ENV 302-5:2001 has the title '*Adhesives for load-bearing timber structures — Test methods — Part 5: Determination of the conventional assembly time*'.

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